Tolerance 鋼板公差

Stainless Steel HR Plate Tolerance (by cutting method)

熱軋不銹鋼鋼板公差

Unit: mm

Item / Standard	Tolerance on Width				Tolerance on Length				Maximum Value of Flatness of Plate		
ASTM A480 / A480M		T < 5	T ≧ 5 T ≦ 10	T > 10	L < 3000		+6.35 / -0			T < 5	T ≧ 5
									W < 900	12.7	23
	W < 1200	+1.59 / -0	+3.97 / -0	+6 / -0	L ≧ 3000 L ≦ 6000		+12.7 / -0		W ≧ 900 W < 1500	19	23
	W ≧ 1200	+6 / -0	+9 / -0	+11.1 / -0					W ≧ 1500	25.4	30
JIS G4304 CNS 8497		L ≦ 3500	L > 3500 L ≦ 6000	L > 6000		L ≦ 3500	L > 3500 L ≦ 6000	L > 6000	W ≦ 1000	L ≦ 2000	15
										L > 2000	20
	T < 10	+5 / -0	+15 / -0	+20 / -0	T < 10	+10 / -0	+15 / -0	+30 / -0	W > 1000 W ≦ 1600		20
	T ≧ 10 T < 20	+10 / -0	+20 / -0	+20 / -0	T ≧ 10 T < 20	+15 / -0	+20 / -0	+35 / -0			

Stainless Steel CR Sheet Tolerance (by cutting method)

冷軋不銹鋼鋼板公差

Unit: mm

Item / Standard	Tolerance on Width				Tolerance on Length				Maximum Value of Flatness of Sheet		
ASTM A480 / A480M		T ≦ 1.5	T > 1.5 T ≦ 2.5	T > 2.5 T ≦ 3.5	L ≦ 2000		+4.8 / -0		W < 1500		10
	W > 600 W < 1200	+1.5 / -0	+1.6 / -0	+1.6 / -0	L > 2000		+0.0025xL / -0		W ≧ 1500		12
	W ≧ 1200 W ≦ 2100	+2 / -0	+2.5 / -0	+3 / -0							
JIS G4305 CNS 8499		L ≦ 3500	L > 3500 L ≦ 6000	L > 6000		L ≦ 3500	L > 3500 L ≦ 6000	L > 6000	W ≦ 1000	L ≦ 2000	15
										L > 2000	20
	T < 10	+5 / -0	+15 / -0	+20 / -0	T < 10	+10 / -0	+15 / -0	+30 / -0	W > 1000		20
	T ≧ 10 T ≦ 25	+10 / -0	+20 / -0	+20 / -0	T ≧ 10 T ≦ 25	+15 / -0	+20 / -0	+35 / -0			

